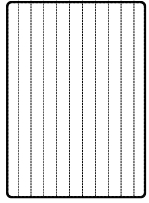


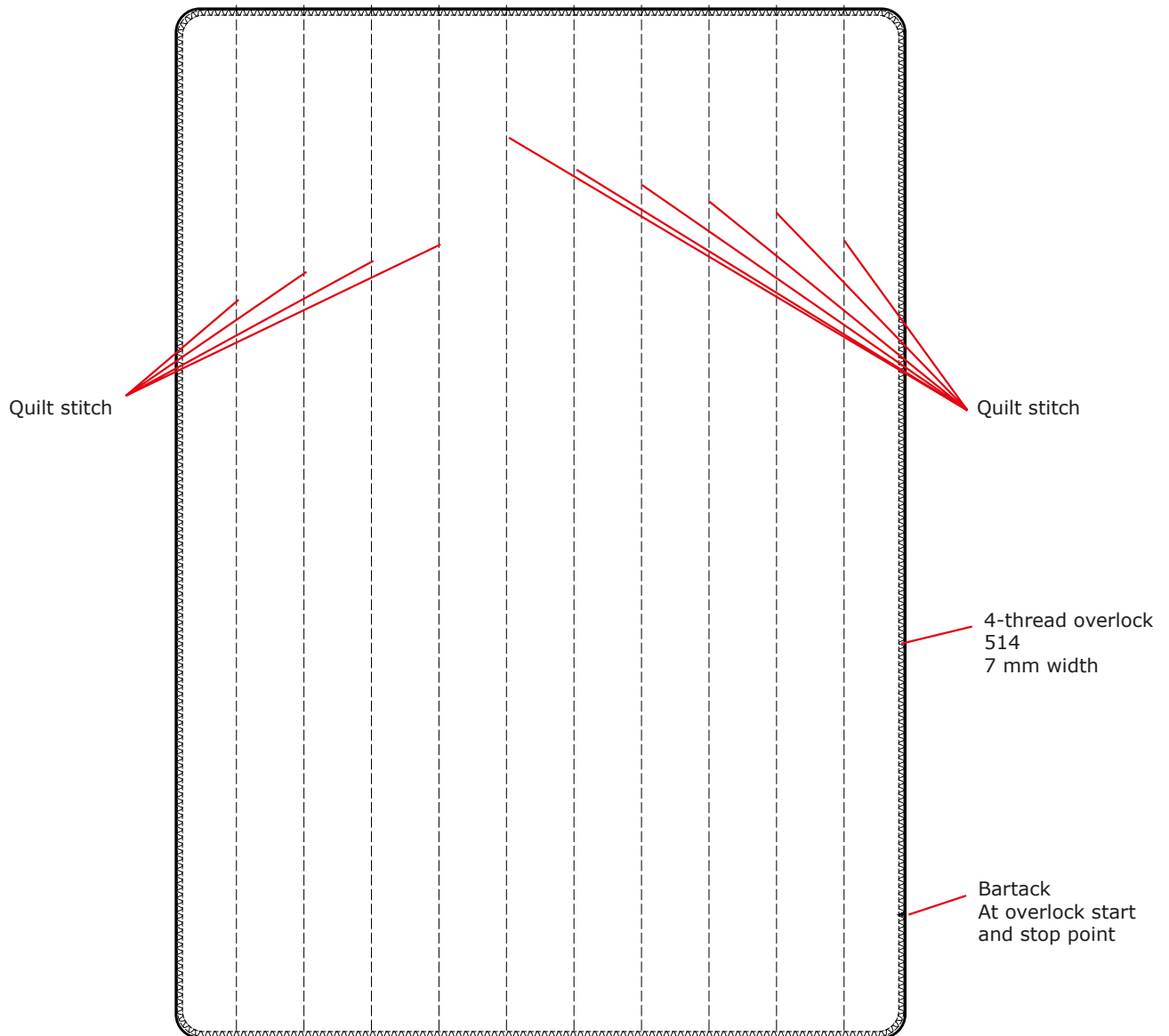


	Technical sketch and info	Multitæppe	
	Size: 145 x 202 cm	Date: 11.06.2024 io	
	65% polyester / 35% cotton	Page: 1 of 6	
	Product: Multi Tæppe	 	

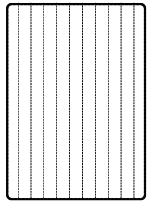
Not to scale




Description:

Quilt Multi blanket with padding fill
 Printet fabric at both sides
 10 vertical quilt topstitches through all 3 layers
 Overlock all way around to close all 3 layers
 Bartack where overlock start/stop to avoid seam to break

Disclaimer: This tech pack is co-funded by the EU through the LIFE IP programme. The content of the tech pack reflects the author's views only. CINEA and the European Commission cannot be held responsible for the content.

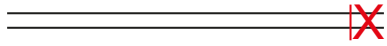
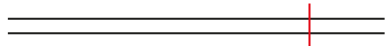
	Material / mashine info	Mulit tæppe	
	Size: 145 x 202 cm	Date: 25.09.2024 io	
	65% polyester / 35% cotton	Page: 2 of 6	
	Product: Multi Tæppe		

Material and trim table

Description	Article	Composition	Applied	Consumption
Fabric	Woven 1/1 Colour: 	65% Polyester * 35% Cotton 100 gr/m2	Main fabric all pattern parts	
Fill	Fibre fill Jobfil	100% Polyester fibre 150 g/m2	Inside	
Thread	Tone in tone Tex 24 / / TKT 120	100% Polyester	All seams	

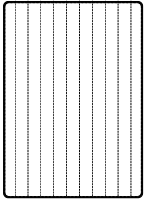
- * Polyester can be complete or partial replaced with recycled polyester rPET from textile waste systems if it still complies with the minimum requirement for the functional properties.

Machine type requirements

Machine type	Stitch type	Applied	Technical drawing
Steam Pressing	-	Intermediate pressing of all seams, finish press	-
Four thread overlock	514 8-9 st/2 cm	All seams must be straight	
Lock stitch	301 6,5 st/2 cm	Quilt stitch	
Bar tack	304 15 st/1 cm	Overlock start/end	

Needle system:

NM: 80 Size: 12 / SUK

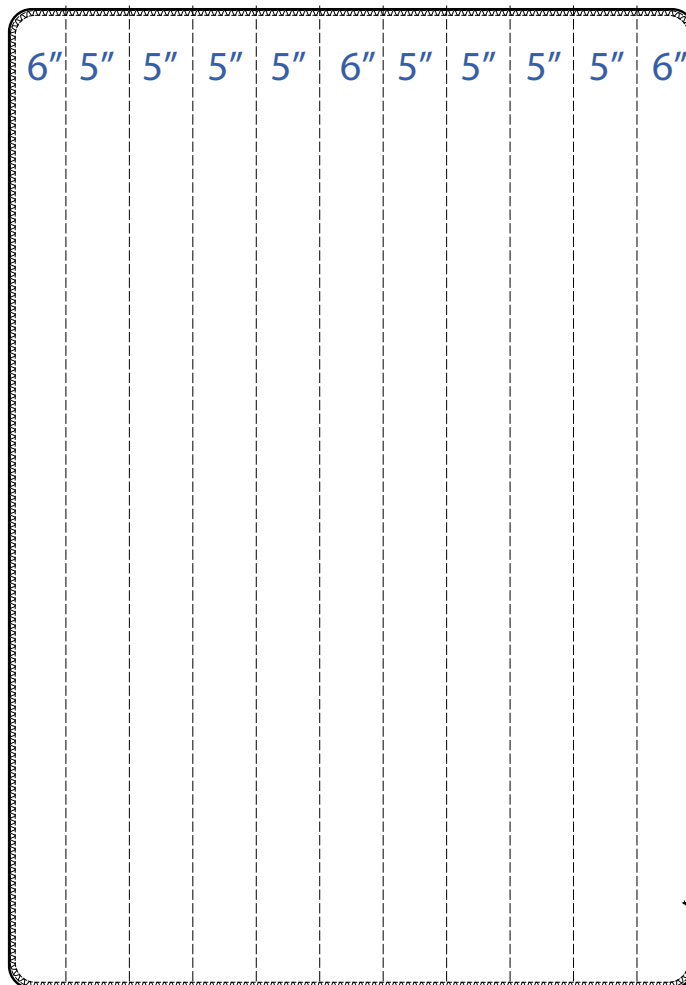
	Style description	Mulit tæppe	
	Size: 145 x 202 cm	Date: 11.06.2024 io	
	65% polyester / 35% cotton	Page: 3 of 6	
	Product: Multi Tæppe		

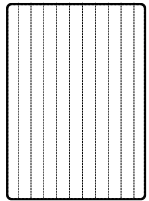
General Seam allowance/tolerance:

- Assembling: 0,7 cm/ +/- 1 mm
Four thread overlock along edge, fasten all 3 layers
- Quilt stitch : Lock stitch through all 3 layers, distance acc to special sketch below
- Bartack : At overlock start and stop seam, avoid overlock seam to break by use

Quilt :

Quilt panel width acc to below sketch
 First, middle and last quilt width : 6" = 15,24 cm
 All other panels : 5" = 12,7 cm



	Material Requirements	Multitæppe	
	Size: 145 x 202 cm	Date: 25.09.2024 io	
	65% polyester / 35% cotton	Page: 4 of 6	
	Product: Multi Tæppe		

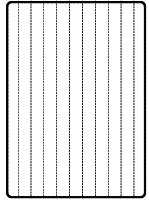
Fabric	Test methods	Min. requirements
Fiber content: Face: 65% Polyester * 35% Cotton	EU Regulation No 1007/2011 EN ISO 1833:2010	Blended fibers tol. +/- 3% Max. shrinkage 5%
Fabric weight:	EN 12129:1997	100 g/m ²
Fabric construction:	Woven 1/1	
Fibre Diameter:	Cotton mean fibre diameter Polyester mean fibre diameter	micron micron
Certification:	Working conditions Environmental impact Chemical in end product	BSCI HIGGS FIVE Øko-tex 100
Yarn Count: Spun	ISO 7211-5:2002 Method A	x Ne
Yarn Count: Filament	ISO 7211-5:2002 Method A	x
Mask length / Spun mm	EN 14970:2006 Method A	x Ne
Mask length / Filament mm	EN 14970:2006 Method A	x

* Polyester can be complete or partial replaced with recycled polyester rPET from textile waste systems if it still complies with the minimum requirement for the functional properties.

Functional properties	Test methods	Min. requirements <i>Grade rom 1-5, 5 is best</i>
Surface pilling tendency	SIS 251230 975 rev	Pilling 4
Tear properties of fabrics	EN ISO 13937-1:2000	Min. 5 Newton
Abrasion resistance Breakdown point 2 threads	EN ISO 12947-2:1998 Nominal pressure of 9 kPa	≥40.000 revs No breakdown
Tensile Testing of Fabrics	EN ISO 13934-1:1999	50 Newton
Seam slippage	BS 3320	4 mm
Ph value	EN ISO 3071:2006	4,5 - 7,5
Color fastness to rubbing	EN ISO 105-E04:1994 EN ISO 105x12:2001 EN ISO 105-E01:1994	4-5 4 4-5
Dimensional stability to washing	EN ISO 3759:2011 EN ISO 5077:2088 EN ISO 6330:2021	Length -2,5% Width -2 %
Particle release filte	DS/EN ISO 9073-10:2005	≤4.0

The textile has to meet the REACH directives

All materials must resist industrial washing, industrial steam pressure and tumbledry.

	Product instructions	Mulit tæppe	
	Size: 145 x 202 cm	Date: 11.06.2024 io	
	65% polyester / 35% cotton	Page: 5 of 6	
	Product: Multi Tæppe		

Finish

The following is not accepted:

No tacks/corrections are allowed on stitches.
Broken stitches and open seams.
Holes made by needles or other damages.
Uneven stitches must not exceed the tolerances.
Incorrect thread tension.
Seam-ends longer than 0.2 cm.
Seam assembling must not exceed the tolerance +/- 1 mm.
Padding coming out at seams

Finish:

Control according to the measurement chart and for broken seams, fabric spots, dirt and faults.
Remove loose thread ends and stickers and finish steam press.

Washing, tumbledry and bleach

General:

All materials must resist industrial washing and industrial tumbledry.
No chemical acids known to cause allergy-substance or similar nuisance are allowed in the garments.

Washing:

The product must resist washing at 95 degrees temperature in at least 15 min.

Tumbledry:

The product must resist tumbledry at 80 degrees temperature in at least 20 min.

Steam :

The product must resist steam at 160 degrees temperature

Bleach:

The product must resist chlorin bleach.

Chemestry in washing:

The product must resist a treatment with PH up to 9,5.

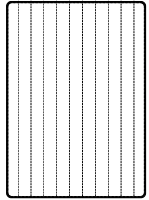



Size, look and shrinkage

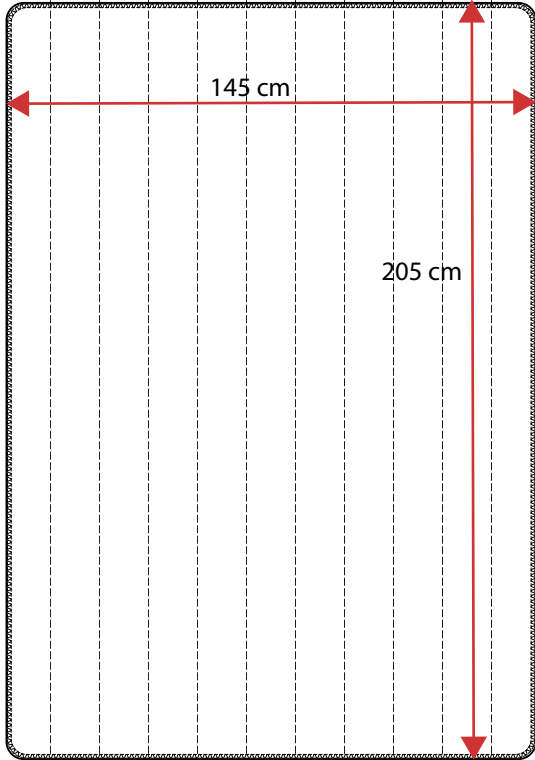
General:

The appearance of the product must overall remain the same after wash, drying and in use.
Please make sure the padding do not colaps or make lumps after washing and in use.
Please make sure the stitches do not break in use.
Durability of the product is a very important factor for us.

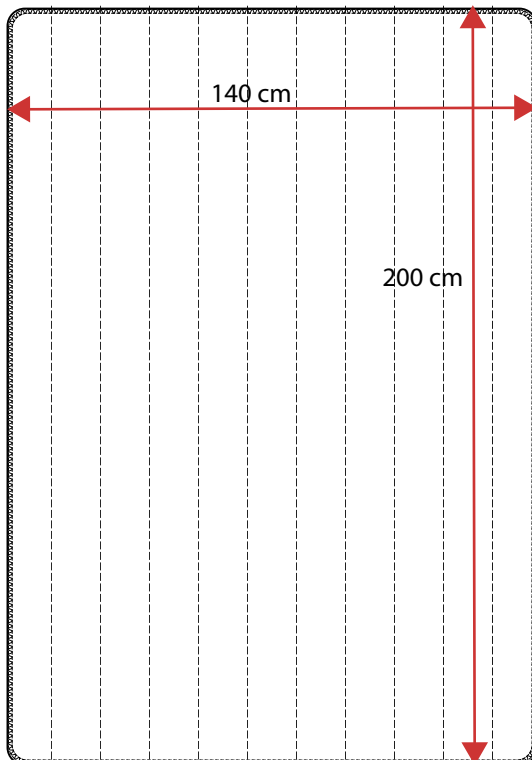
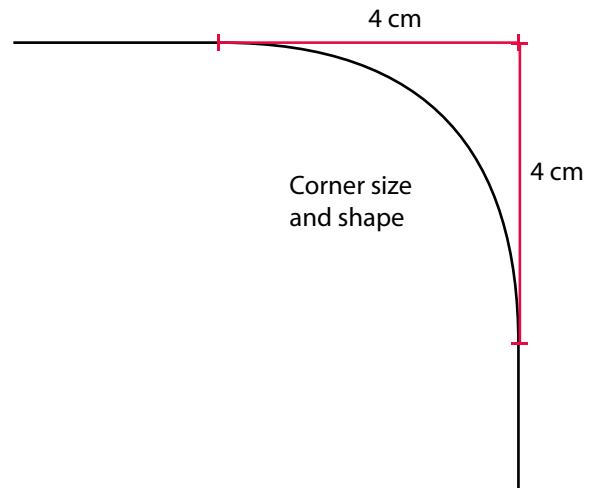
Supplier is obliged to manufacture according to the style description

No alterations are permitted without a written agreement



	Measurement Chart	Multitæppe	
	Size: 145 x 202 cm	Date: 11.06.2024 io	
	65% polyester / 35% cotton	Page: 6 of 6	
	Product: Multi Tæppe	  	



BEFORE WASH : 145 x 205 cm



AFTER WASH : 140 x 200 cm

	Intern test side	Style No:	Testen er udført af :
	FØR/EFTER VASK	Multi Tæppe	
		 	Dato :

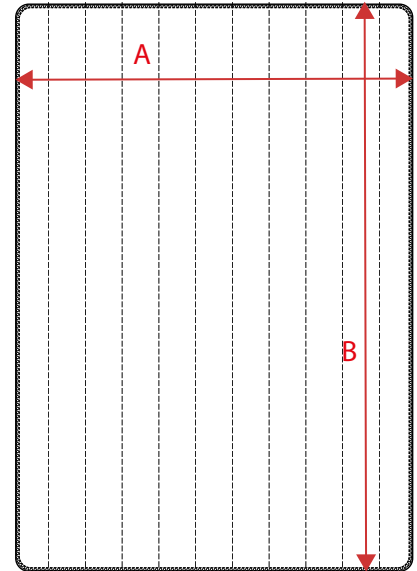
Test type : sæt X

- Første gangs prøve / first sample
- Godkendelses prøve / approval sample
- Alle størrelser / Size set
- Før produktions prøve / PP sample
- Afskibnings prøve / Shipment sample
- Lager kontrol / Stock control
- Andet _____

- Prøven er vasket / washed Ja
- Prøven er ikke vasket/unwashed Ja

Test : sæt X

- 1 : Opmål prøven og indtast i skemaet herunder, indtast udfor anviste størrelser Ja Nej
- 2 : Er quilt stikningerne lige Ja Nej
- 3 : Er quilt stikningerne gået op Ja Nej
- 4 : Er kanten flot og ensartet Ja Nej
- 5 : Er der løse tråde Ja Nej
- 6 : Bemærkninger _____



FØR VASK

	Mål	Tol/cm							
A	Total bredde	1	145,0						
B	Total længde	1	205,0						

EFTER VASK

	Mål	Tol/cm							
A	Total bredde	1	140,0						
B	Total længde	1	200,0						